

PS-4-2025

Bulletin Date:

July 2025

SERVICE BULLETIN

Subject: NEW! R290 HID Ice and Water Dispensers

Scotsman recently started shipping new HID ice and water dispensers charged with R290 refrigerant.

Please familiarize yourself with the new machines and the resources available to support servicing these units.

Below you will find links to all technical service documents specific to these units, available now at Scotsman-Ice.com/service:

Parts Breakdown

User Manual

Service Manual

Additionally, see the next page for a price list of all NEW parts for the following models:

HID312AX-1

HID312AWX-1

HID312AX-6A

HID312ABX-1A

HID525AX-1A

HID525AWX-1A

HID525WX-1A

HID525AX-6A

HID525ABX-1A

HID525WBX-1A

HID525AX-32A

HID540AX-1A

HID540AWX-1A

HID540WX-1A

HID540AX-6A

HID540ABX-1A

HID540WBX-1A

Item Number	Description	List Price
11-0501-26	HIGH PRESSURE CONTROL	\$60.38
11-0608-25	WATER REGULATING VALVE	\$439.34
11-0661-51	CONTROL BOARD HID R290	\$708.74
12-1638-34	CORD POWER	\$60.35
12-1638-37	POWER CORD -6	\$173.49
12-3213-01	DISPENSE MOTOR 115V/60/1	\$405.13
12-3213-02	DISPENSE MOTOR 230V/50/1	\$429.58
12-3214-01	TERMINAL BOARD	\$58.14
12-3220-01	POWER RELAY, 115V	\$16.70
12-3220-02	POWER RELAY, 230V	\$18.73
12-3236-02	FAN MOTOR 352 230V 60HZ	\$270.85
12-3236-06	FAN MOTOR 35W 230V 50HZ	\$277.77
12-3240-01	HIGH VOLTAGE HARNESS	\$72.17
12-3241-01	COMPRESSOR HARNESS	\$50.11
12-3242-01	HARNESS - POWER RELAY	\$7.49
18-1901-20	START CAPACITOR	\$92.16
18-1902-63	CAPACITOR RUN	\$203.14
18-1903-50	RELAY	\$182.33
18-1903-80	POTENTIAL RELAY	\$51.96
18-9010-21	COMPRESSOR	\$1,343.33
18-9015-21	WATER-COOLED CONDENSER	\$1,085.26
18-9018-22	COMPRESSOR NEX6217	\$1,496.06